



MOTOR MOUNTING INSTRUCTIONS

1

MOTOR **APEX**

Double-check the motor and gearbox size.
Clean the mounting surface.

2

APEX

Remove the plug on the adapter plate.
Rotate the set collar till the bolt is line up.

3

MOTOR

a. Remove motor key.
b. Insert balance key.

4

APEX

Check motor shaft size and
insert bushing if necessary.

✓ Correct installation.
When installing on **flatted shafts**,
be sure to align the collet gap over
the flat and the set collar bolt
perpendicular to the flat.

5

MOTOR **APEX**

Set at vertical position. Tighten the mounting bolts
(including washer) in 1~4 order with wrench to 5%
specified torque. (See Table 1)

6

Tighten the set collar bolt with torque
wrench to specified torque. (See Table 2)

7

MOTOR

Tighten the mounting bolts in 1~4 order with

8