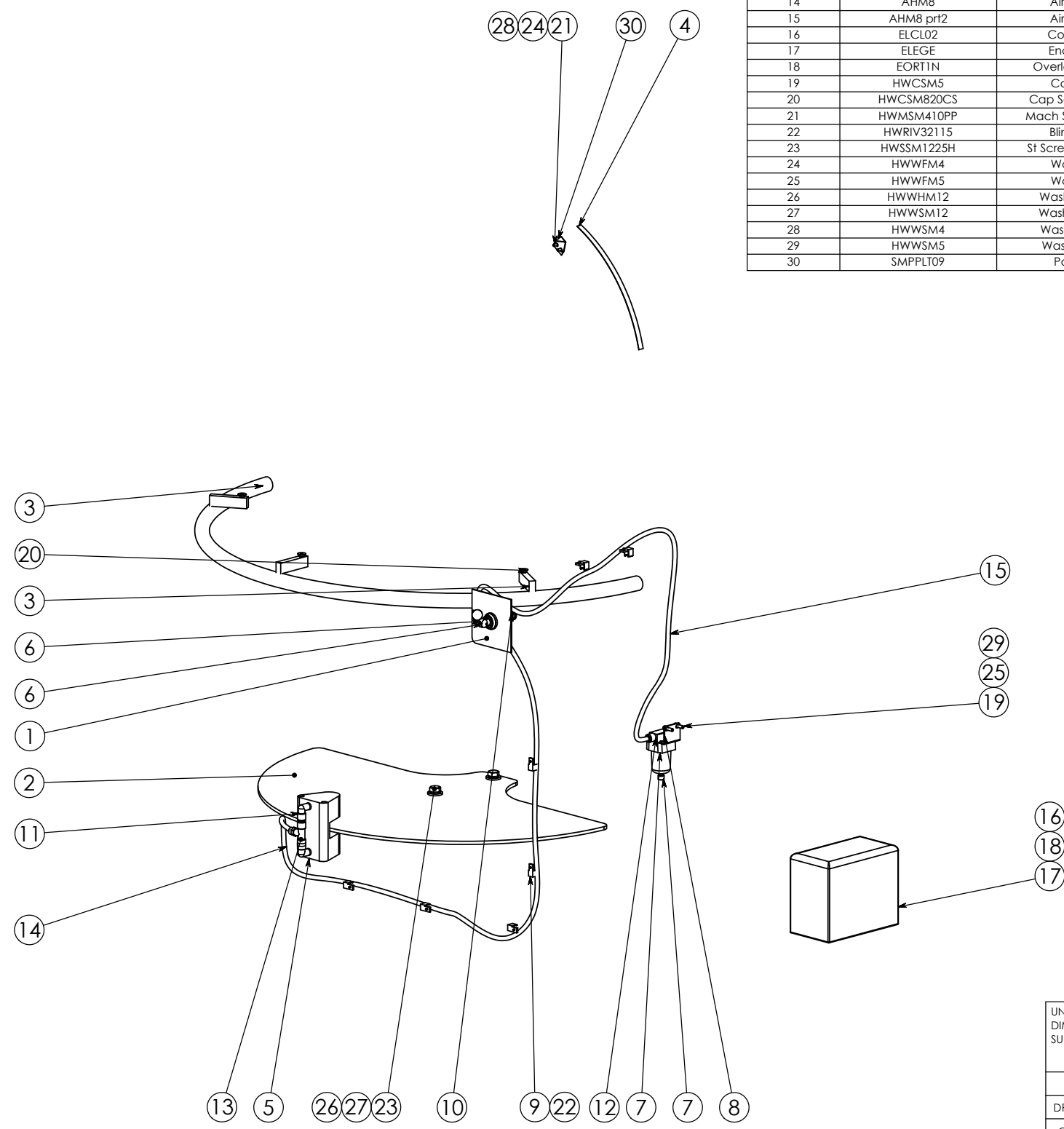


1 2 3 4 5 6 7 8

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	VENDOR	CXM Parts only/QTY.
1	8530103	Brake Switch Plate	MS Plate 2	0.01	0.15		1
2	8530118	Brake Plate	MS - Plate 6	0.353	10.95		1
3	8530125	Radial Plate Handle					1
4	8530413	Tilt Degree Scale	Aluminium		0.00		1
5	AFBC	AFBC - Brake Caliper					1
6	AFBTS18	Brake Toggle Switch - Humphrey					1
7	AFF14	Air Filter - 1/4					1
8	AFFB	Air Filter Bracket					1
9	AFHCM8	Hose Clip					7
10	AFS18P	Silencer - 1/8" Plastic	SMC				1
11	AFSE838S	Swivel Elbow - M8 x 3/8"					3
12	AFSUB18S	Straight M8 x 1/8"					2
13	AFUT8	Union Tee - M8					1
14	AHM8	Air Hose - M8 (Part 1)					1
15	AHM8 prt2	Air Hose - M8 (Part 2)					1
16	ELCL02	Contactora - CL02 Coil					1
17	ELEGE	Enclosure - GE Starter					1
18	EORT1N	Overload: 8-12 amp - RT1N					1
19	HWCSM5	Cap Screw - M5 x 16					2
20	HWCSM820CS	Cap Screw - M8 x 35 C/Sunk					3
21	HWMSM410PP	Mach Screw M4 x 10 Pan Posi					2
22	HWRIV32115	Blind Rivet - 3.2 x 11.5					7
23	HWSSM1225H	St Screw - M12 x 25 HT 18 Hex					2
24	HWWFM4	Washer - Flat - M4 ZP					2
25	HWWFM5	Washer - Flat - M5 ZP					2
26	HWWHM12	Washer - Heavy - M12 ZP					2
27	HWWSM12	Washer - Spring - M12 ZP					2
28	HWWSM4	Washer - Spring - M4 ZP					2
29	HWWSM5	Washer - Spring - M5 ZP					2
30	SMPPLT09	Pointer - Tilt Degree	Brass	0.001	0.01		1

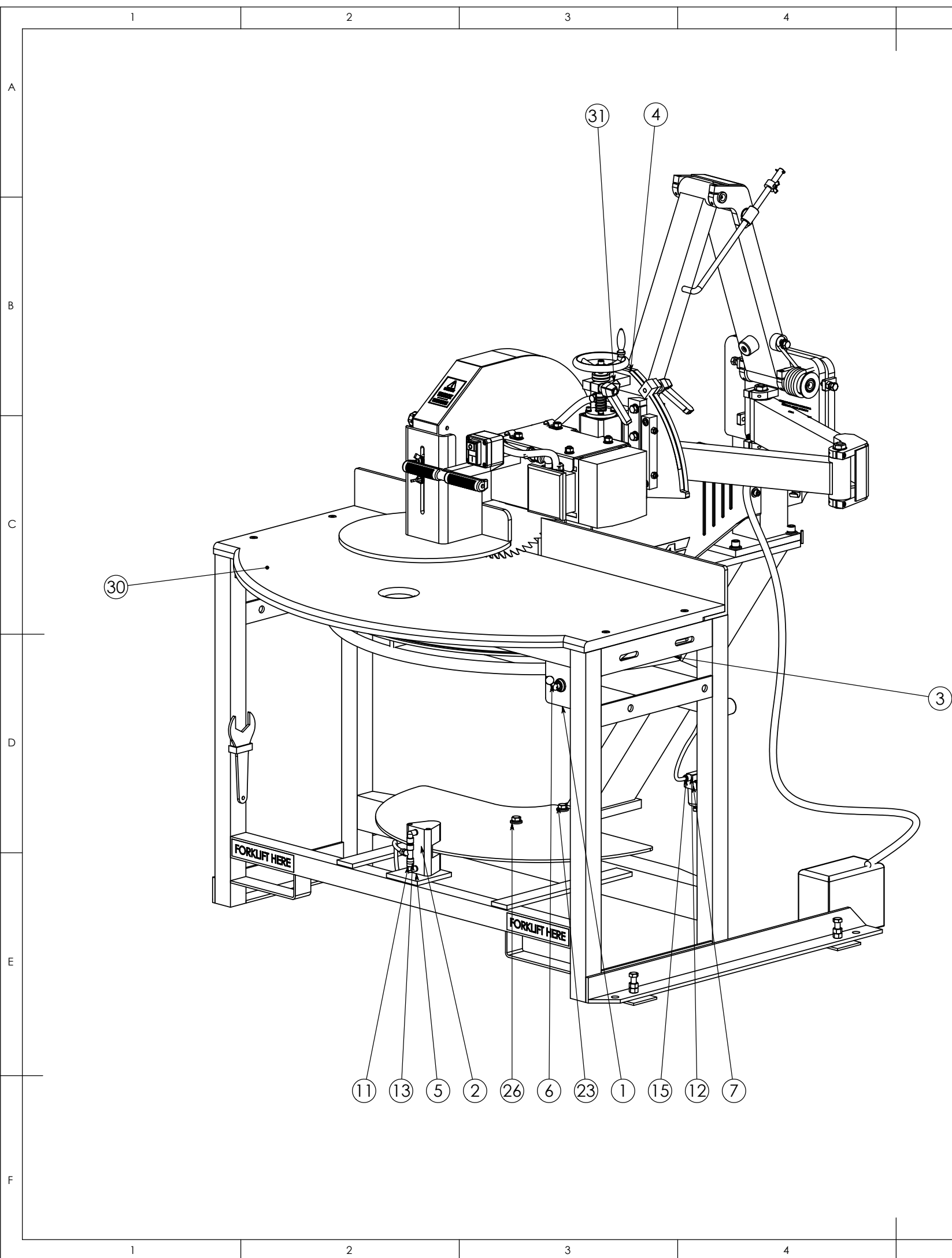
A  
B  
C  
D  
E  
F

A  
B  
C  
D  
E  
F



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH:		TOLERANCES: LINEAR: ±0.5mm ANGULAR: ±0.5°		DEBUR AND BREAK SHARP EDGES	<b>SPIDA Machinery 2000 Ltd</b> Phone: 0800SPIDAS E-mail: sales@spida.co.nz	
NAME	SIGNATURE	DATE	LAST SAVED	TITLE:		
DRAWN	Greg Prouse	11/04/2006	Tuesday, 11 April 2006 6:38:06 a.m.	<h1>SM2K - CXM</h1> <h2>(Parts only)</h2>		
CHKD	Lynn					
APPV'D	Bevan					
MFG						
Q.A				DWG NO.		8530000
FINISH:		MATERIAL:		SCALE:1:10		SHEET 1 OF 2
WEIGHT:		SCALE:1:10		SHEET 1 OF 2		DO NOT SCALE DRAWING

1 2 3 4



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	STOCK SIZE	WEIGHT	CXM Complete/QTY.
1	8530103	Brake Switch Plate	MS Plate 2	0.01	0.15	1
2	8530118	Brake Plate	MS - Plate 6	0.353	10.95	1
3	8530125	Radial Plate Handle				1
4	8530413	Tilt Degree Scale	Aluminium		0.00	1
5	AFBC	AFBC - Brake Caliper				1
6	AFBTS18	Brake Toggle Switch - Humphrey				1
7	AFF14	Air Filter - 1/4				1
8	AFFB	Air Filter Bracket				1
9	AFHCM8	Hose Clip				7
10	AFS18P	Silencer - 1/8" Plastic	SMC			1
11	AFSE838S	Swivel Elbow - M8 x 3/8"				3
12	AFSU818S	Straight M8 x 1/8"				2
13	AFUT8	Union Tee - M8				1
14	AHM8	Air Hose - M8 (Part 1)				1
15	AHM8 prt2	Air Hose - M8 (Part 2)				1
16	ELCL02	Contactor - CL02 Coil				1
17	ELEGE	Enclosure - GE Starter				1
18	EORT1N	Overload: 8-12 amp - RT1N				1
19	HWCSM5	Cap Screw - M5 x 16				2
20	HWCSM820CS	Cap Screw - M8 x 35 C/Sunk				3
21	HWMSM410PP	Mach Screw M4 x 10 Pan Posi				2
22	HWRIV32115	Blind Rivet - 3.2 x 11.5				7
23	HWSSM1225H	St Screw - M12 x 25 HT 18 Hex				2
24	HWWFM4	Washer - Flat - M4 ZP				2
25	HWWFM5	Washer - Flat - M5 ZP				2
26	HWWHM12	Washer - Heavy - M12 ZP				2
27	HWWSM12	Washer - Spring - M12 ZP				2
28	HWWSM4	Washer - Spring - M4 ZP				2
29	HWWSM5	Washer - Spring - M5 ZP				2
30	SM2K C Type	Common Assembly				1
31	SMPPLT09	Pointer - Tilt Degree	Brass	0.001	0.01	1

**Note:**  
 -Dowel/Tension Pins used to locate Parts after Final Assembly.

For USA Models:  
 -Remove Male fitting from Air Filter.  
 -On/Off Switch - Must orientate Stop Button to the Top.

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NAME		SIGNATURE		DATE		LAST SAVED	
DRAWN		Greg Prouse		11/04/2006		Tuesday, 11 April 2006 6:38:06 a.m.	
CHKD		Lynn					
APPV'D		Bevan					
MFG							
Q.A							
FINISH:		MATERIAL:		DWG NO.		<b>SM2K - CXM</b> <b>Complete</b>	
				<b>8530000</b>		A3	
WEIGHT:		SCALE:1:10		SHEET 2 OF 2		DO NOT SCALE DRAWING	